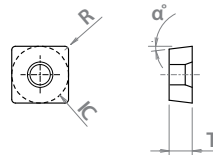
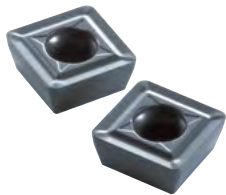


List 78PHP

OSG PHOENIX® PHP Inserts

SPEED FEED	PACKED
367	10 PIECE



EDP Number	Designation	Number of Cutting Edges	Insert Size				Grade	
			IC (mm)	T (mm)	α	R (mm)		
7817001	▲	SCMT042204-DM	4	4.8	2.2	7	0.4	XC9025
7817002	▲	SCMT052404-DM	4	5.4	2.4	7	0.4	XC9025
7817003	▲	SCMT062806-DM	4	6.2	2.8	7	0.6	XC9025
7817004	▲	SCMT073206-DM	4	7.2	3.2	7	0.6	XC9025
7817005	▲	SCMT083608-DM	4	8.6	3.6	7	0.8	XC9025
7817006	▲	SCMT104208-DM	4	10	4.2	7	0.8	XC9025
7817007	▲	SCMT125008-DM	4	12.3	5.0	7	0.8	XC9025
7818001	▲	SCMT042204-DM	4	4.8	2.2	7	0.4	XP9040
7818002	▲	SCMT052404-DM	4	5.4	2.4	7	0.4	XP9040
7818003	▲	SCMT062806-DM	4	6.2	2.8	7	0.6	XP9040
7818004	▲	SCMT073206-DM	4	7.2	3.2	7	0.6	XP9040
7818005	▲	SCMT083608-DM	4	8.6	3.6	7	0.8	XP9040
7818006	▲	SCMT104208-DM	4	10	4.2	7	0.8	XP9040
7818007	▲	SCMT125008-DM	4	12.3	5.0	7	0.8	XP9040

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



DESIGNATION EXPLANATION

SCMT042204-DM-XP9040



See Full Detail on Page 358-359

Insert Grade	Chip Breaker	Coolant	P	M	K	N	S	H
			Steel	Stainless Steel	Cast Iron	Non-Ferrous	HRSA	Hardened Steel
XC9025	DM	Yes	○	○	○	○		
XP9040	DM	Yes	⊗	⊗		⊗	○	

DM: Center Cutting Drill

○ Good ⊗ Best

